

# Work Order ID 119193

May-12-14 2:30:53 PM

**\*119193\***

Page 1

Item ID: D4730-020-035

Accept

**\*N900040100\***

Setup Start

**\*NS1\***

Revision ID:

Stop

**\*NS2\***

Item Name: Velcro Strip 2.0W/ X 3.5L

Start Date: 5/12/14 Start Qty: 100.00

**\*100\***

Cust Item ID:

Required Date: 5/13/14 Req'd Qty: 100.00

**\*100\***

Customer:

Reference:

Approvals: Process Plan: 

Date:

Tooling:

Date:

Run Start

**\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop

**\*NR2\***

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D4730

B

110

0.00

**\*110\***


Small Fab

Memo

0.00

Small Fab

100

  
14-05-13

120

QC6- Inspect dimensions to drawing

0.00

**\*120\***

QC

Memo

0.00

Quality Control

DAS  
27  
9-89

4/3/13

100  
can

130

Receive & Inspect for Damage & Mat'l Certs

0.00

**\*130\***

Packaging

Memo

0.00

Packaging

100x  
14-5-13

St 121

100x 14-5-13

DAS  
26  
9-89



**Work Order ID 119193**

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Page 2

Item ID: D4730-020-035

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Velcro Strip 2.0W/ X 3.5L

Start Date: 5/12/14 Start Qty: 100.00

**\*100\***

Cust Item ID:

Required Date: 5/13/14 Req'd Qty: 100.00

**\*100\***

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

140

QC21- Final Inspection - Work Order Release

0.00

**\*140\***

QC

Memo

0.00

Quality Control

MCS 1405-13

ME  
14-5-13

# Picklist Print

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Page 1

Work Order ID: 119193

**\*119193\***

Parent Item: D4730-020-035

**\*D4730-020-035\***

Parent Item Name: Velcro Strip 2.0W/ X 3.5L

Start Date: 5/12/14

Required Date: 5/13/14

Start Qty: 100.00

Required Qty: 100.00

Comments: IPP REV:A 13.12.19 NEW ISSUE DD VERF:JLM

| Component Item ID/<br>Item Name | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand | Qty per Kit | Total<br>Qty | Qty<br>Issued | Date<br>Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
| D4730-020                       |                        | Manufactured  | No          |                     |                  |                 | f                  | 115.0000       |             | 30           |               |                |        |

**\*D4730-020\***

Velcro Hook & Loop 2" Wide

**\*\***

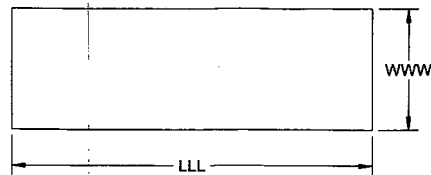
FF 14-05-13

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| ST121    | 98      |          |
| 114739   | 48      |          |
| 117676   | 50      |          |
| ST122    | 17      |          |
| 111218   | 17      |          |

30



## SPECIFICATION CONTROL DRAWING



WHERE WWW = WIDTH IN INCHES (IN TENTHS OF INCH)  
 LLL = LENGTH REQUIRED (IN TENTHS OF INCH)

EG: 2.0 WIDTH x 3.5" LONG VELCRO STRIP: D4730-020-035  
 0.75 WIDTH x 15.2" LONG VELCRO STRIP: D4730-008-152

| DART<br>PART NUMBER | DESCRIPTION                    | MATERIAL                 | POSSIBLE<br>VENDOR | MAKE FROM<br>VENDOR<br>PART NUMBER                             | LENGTH<br>(ft)                  | COLOR |
|---------------------|--------------------------------|--------------------------|--------------------|--|---------------------------------|-------|
| D4730-WWW-LLL       | GENERAL PURPOSE<br>HOOK + LOOP | NYLON<br>(ADHESIVE BACK) | McMASTER-CARR      | 9273K16<br>9273K23<br>9273K29<br>9273K36<br>9273K43<br>9273K48 | 5<br>10<br>15<br>30<br>50<br>75 | BLACK |

### D4730-WWW-LLL VELCRO STRIP

#### NOTES:

- 1) MATERIAL: PER TABLE
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: PER QSI 044 6.7
- 7) WEIGHT: N/A

|            |                     |   |          |
|------------|---------------------|---|----------|
| B          | ADD COLOR (ZN B2-1) | RF  | 12.11.30 |
| A          | NEW ISSUE           | RF  | 12.07.25 |
| REV.       | DESCRIPTION         | BY  | DATE     |
| DESIGN     | RF                  | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA  |          |
| DRAWN      | RF                  |   |          |
| CHECKED    | <i>[Signature]</i>  | DRAWING NO. REV. B  |          |
| MFG. APPR. | <i>[Signature]</i>  | D4730 SHEET 1 OF 1  |          |
| APPROVED   | <i>[Signature]</i>  | TITLE SCALE   |          |
| DE APPR.   | <i>[Signature]</i>  | VELCRO STRIP NTS  |          |
| DATE       | 12.11.30            | <small>COPYRIGHT © 2012 BY DART AEROSPACE LTD<br/>                 THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS<br/>                 NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT<br/>                 WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small> |          |

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 2013-01-30

